

5/50

DART AEROSPACE LTD	Work Order:	24567
Description: Mounting Lug	Part Number:	D3235-1
Dwg: D3235 Rev. A	Qty:	200
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	GA	05.10.13	200
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1	BC	05/11/09	334
		Batch: 1123779			224
3	MV PG	Machine as per Folio FA369 and Dwg D3235 Identify as D3235-1 Issue PO	CL	05-12-13	200
4	QC2 PG	Inspect parts as they come off the CNC machine Receive & Inspect for transit damage	CL	05/12/06	223
5	MV	Deburr and Tumble if applicable	DL	05/12/14	223
6	QC5	Second check Inspect Level 5	Z	05-12-08	223
7	FP	Acid etch and Alodine as per QSI 005 4.1	SAD	05/12/28	223
8	QC5	Inspect Acid etch	Z	05-12-30	223
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	ML	06.02.08	223
10	QC3	Inspect Powder Coat	B	06-02-09	224
11	QC5	Inspect work to Step 10 N/A			
12	ST	Identify and Stock	PU	04/02/11	(221)
13	AC	Cost / part	SUR	06-02-15	221
14	DC	Close W/O Inspect Level 21	PD	06/02/10	221

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	04/04/22

RELEASED

04/04/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/07/10

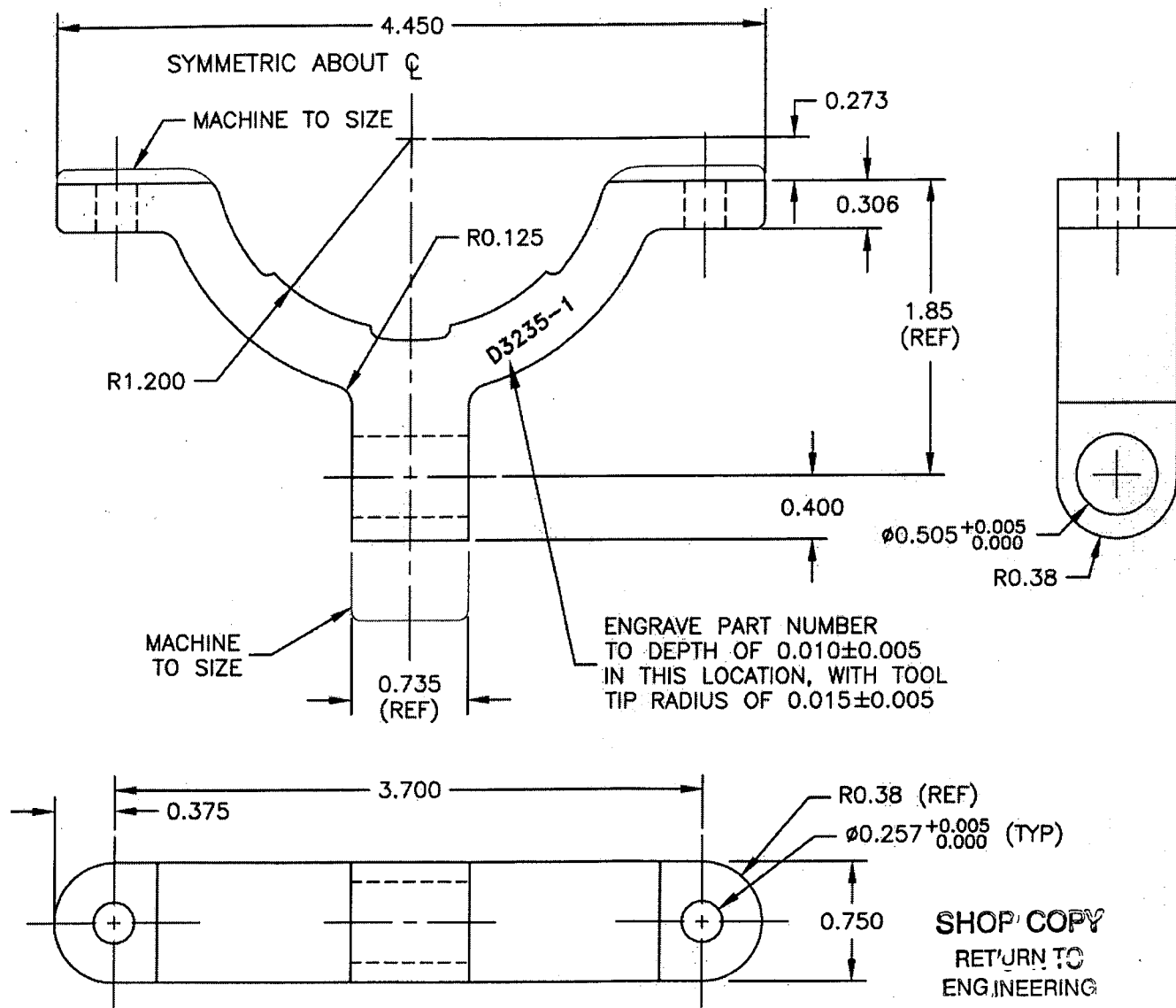
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
04.04.05



D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
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ENGINEERING

UNCONTROLLED COPY

SUBJECT TO
WITH IC

W/O R

NO. 24567

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 13, 2005
11:58 am

Work Order No : 0024567
Project Name : D3235-1
Project For : WK550
Work Order Type : Main
Main WO Number :
House Part Number : D3235-1
Description : Mounting Lug
Manufactured : Yes
Amount Req'd : 200
Amount Done : 0
Start Date : 10-13-05
Est Finish Date : 12-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY

PART NUMBER

PART NAME

P.O. NUMBER

223 2

D3235-1

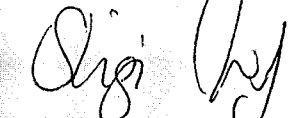
Mounting Lug

PO00000078

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.



Shigi (Regula) Walz

Vankleek Hill, December 1, 2005

